


Illustrated Index

Refer to the drawing below for the transmission disassembly/reassembly.
Clean all parts thoroughly in solvent and dry with compressed air.

 Lubricate all parts with oil before reassembly.

NOTE: This transmission uses no gaskets between the major housings; use P/N 08718-0001 sealant. Assemble housings within 20 minutes after applying the sealant and allow it to cure at least 30 minutes after assembly before filling the transmission with oil.

