



Torque Value

- A —40 N·m (4.0 kg-m, 29 lb-ft)
- B —15 N·m (1.5 kg-m, 11 lb-ft)
- C —29 N·m (2.9 kg-m, 21 lb-ft)
- D —25 N·m (2.5 kg-m, 18 lb-ft)
- E —55 N·m (5.5 kg-m, 40 lb-ft)
- F —28 N·m (2.8 kg-m, 21 lb-ft)
- G —26 N·m (2.6 kg-m, 19 lb-ft)

NOTE: Always clean the magnet 72 whenever the transmission housing is disassembled.

- 1 WASHER
- 2 OIL DRAIN PLUG
40 N·m (4.0 kg-m, 29 lb-ft)
- 3 32 mm SEALING BOLT
- 4 OIL SEAL
Installation, See Section 15
- 5 OIL FILLER PLUG
45 N·m (4.5 kg-m, 33 lb-ft)
- 6 SEALING WASHER
- 7 TRANSMISSION HOUSING
- 8 BACK-UP LIGHT SWITCH
25 N·m (2.5 kg-m, 18 lb-ft)
- 9 CLUTCH CABLE BRACKET
- 10 BREATHER TUBE
- 11 1st/2nd SHIFT FORK
- 12 1st/2nd SHIFT FORK SHAFT
- 13 SHIFT FORK SPRING
- 14 STEEL BALL
- 15 SPRING PIN
- 16 SNAP RING
- 17 COUNTERSHAFT LOCKNUT
110→0→110 N·m (11.0→0→11.0 kg-m,
80→0→80 lb-ft)
- 18 WASHER
- 19 BALL BEARING
- 20 BALL BEARING
- 21 COUNTERSHAFT 5th GEAR
- 22 COUNTERSHAFT 4th GEAR
- 23 COUNTERSHAFT 3rd GEAR
- 24 COUNTERSHAFT 2nd GEAR
- 25 NEEDLE BEARING
- 26 DISTANCE COLLAR
- 27 SYNCHRO RING
- 28 SYNCHRO SPRING
- 29 REVERSE GEAR
- 30 SYNCHRO HUB

- 31 SYNCHRO SPRING
- 32 SYNCHRO RING
- 33 COUNTERSHAFT 1st GEAR
- 34 NEEDLE BEARING
- 35 COUNTERSHAFT
Measurement, page 13-19
- 36 NEEDLE BEARING
- 37 OIL GUIDE PLATE
- 38 5th/REVERSE SHIFT FORK
SHAFT
- 39 ROLLER
- 40 5th DETENT SPRING
- 41 5th SHIFT FORK
- 42 OIL GUIDE PLATE
- 43 THRUST SHIM
Selection, page 13-14
- 44 BALL BEARING
- 45 SYNCHRO HUB
- 46 SYNCHRO SLEEVE
- 47 SYNCHRO SPRING
- 48 SYNCHRO RING
- 49 5th GEAR
- 50 NEEDLE BEARING
- 51 3rd/4th SHIFT FORK
- 52 SHIFT PIECE
- 53 SPRING PIN
- 54 SPACER COLLAR
- 55 4th GEAR
- 56 NEEDLE BEARING
- 57 SYNCHRO RING
- 58 SYNCHRO SPRING
- 59 SYNCHRO HUB
- 60 SYNCHRO SLEEVE
- 61 SYNCHRO SPRING
- 62 SYNCHRO RING
- 63 3rd GEAR

- 64 NEEDLE BEARING
- 65 MAINSHAFT
Measurement, page 13-19
- 66 SPRING WASHER
- 67 BALL BEARING
- 68 OIL SEAL
Installation, page 13-14
- 69 REVERSE IDLER GEAR
- 70 REVERSE IDLER SHAFT
- 71 REVERSE SHIFT HOLDER
- 72 MAGNET
- 73 REVERSE SELECT SPRING
- 74 REVERSE RETURN SELECT
- 75 SHIFT ARM C
- 76 SHIFT ARM A
- 77 REVERSE LOCK CAM
- 78 SHIFT ARM B
- 79 INTERLOCK
- 80 DOWEL PIN
- 81 SPRING
- 82 SPRING COLLAR
- 83 SPRING BOLT
- 84 SPRING
- 85 SHIFT ROD
- 86 BOOT
- 87 SHIM
Selection, See Section 15
- 88 DIFFERENTIAL ASSEMBLY
See Section 15
- 89 28 mm PLUG
- 90 1st/2nd SELECT SPRING
- 91 SHIFT ARM SHAFT
- 92 OIL SEAL
- 93 CLUTCH HOUSING
- 94 INTERLOCK GUIDE BOLT
- 95 FRICTION DAMPER
- 96 THRUST WASHER